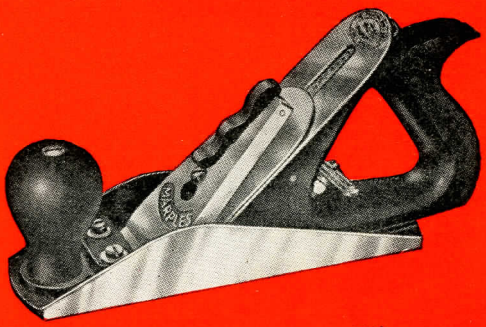
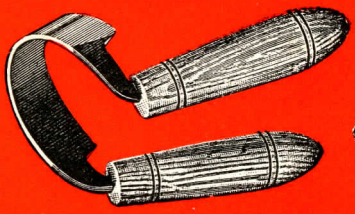
MARPLES

SHEFFIELD STEEL TOOLS

DESIGNS UNUSUAL QUALITY
SINCE 1829





FOR SALE BY

Woodcraft Supply Co.
United States Agents
~~35~~ Wash. St. Boston 14, Mass.

MADE BY MARPLES OF SHEFFIELD

Fine Hand Tools

In this machine age the hand craftsman still reigns supreme. The world's masterpieces were made with hand tools. Handicraft is the prized ingredient of the finished product.

This American catalog edition lists the unusual—tools of proven utility that are hard-to-find, tools of superior quality and superb workmanship. All of these are priced to sell in a competitive market.

For 132 years Marples Sheffield Steel Tools have found favour wherever Woodworking Tools are used—in Joiners' Shops, on Cabinetmakers' Benches, in Home Workshops, and in the Industrial Arts and Vocational Training fields. We judge our products with the objective regard of those who use them to make a living. So it is with ample reason that craftsmen have confidence in the Marples make.

Marples Tools are manufactured throughout in Sheffield—a name synonymous with high quality Tool Steel. So long as Sheffield maintains its marked superiority in this field, Marples Tools will remain the best your money can buy.

WILLIAM MARPLES & SONS LTD
HIBERNIA WORKS, SHEFFIELD 1, ENGLAND

BUTT CHISELS

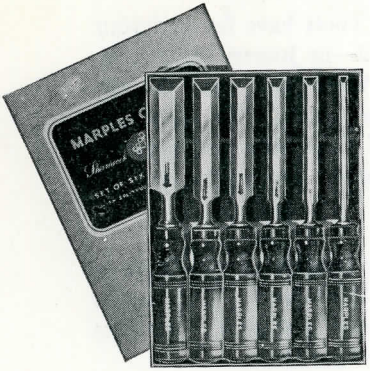
No. 875(6). Set of six. Ash handles with non-split leather tips. Widths 1/4", 3/8", 1/2", 5/8", 3/4", 1". Lengths 7 3/4" to 8 1/2 inches.

No. 875. 1/8" Chisel as above.

No. 875. 1 1/4" Chisel as above.

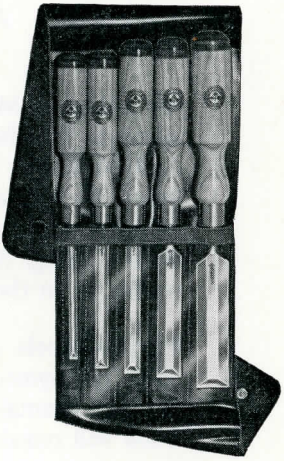
No. 875. 1 1/2" Chisel as above.

No. 875(6)



No. 876(6). Set of six, "Splitproof" unbreakable plastic handles. Widths 1/4", 3/8", 1/2", 5/8", 3/4", 1". Lengths about 8 ins.

No. 876(6)



No. 370(WL5T)

No. 370(WL5T). Set of five long chisels, ash handles with leather tips. In a snap-button black plastic wallet, with transparent plastic windows. Widths 1/4", 3/8", 1/2", 3/4", 1". Lengths 9 1/2" to 11 1/4".

The old craftsman says :

"If you do not work with keen edges and must strike hard with the mallet, the plastic handle is made for you.

But a wood handle has the balance and feel that so many consider to be important for producing the finest results.

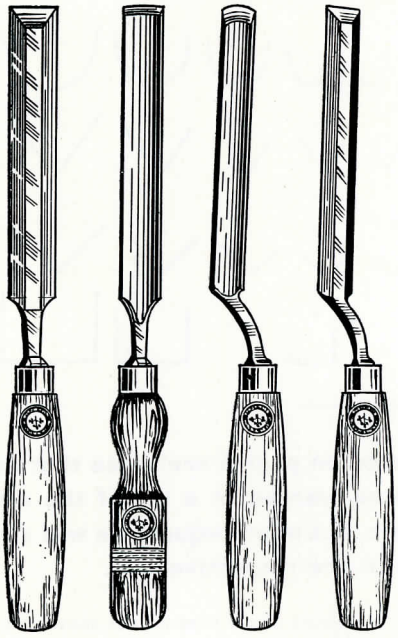
If you are in the sharp tool fraternity, you will find that Marples Sheffield steel has superior qualities to take and hold an edge."

EXTRA HEAVY CHISELS

No. 603(4). Set of four chisels with large oval plastic handles. For deep mortising and prying in hard stringy stock. Blades are extra heavy, 3/8" thick at the shoulders. Widths 1/4", 1/2", 3/4", 1". Lengths 9 1/2" to 11 1/4".

All gouges and chisels are hand forged. This method does not disrupt the molecules of the steel as does production drop forging. The blade is so scientifically heat treated that the entire length of the tool can be honed to a keen edge with uniformity.

No. 603(4)



532 **560** **572** **542**

PARING GOUGES

No. 560. Straight paring gouge, long and thin. Widths 1/4", 3/8", 1/2", 5/8", 3/4", 7/8", 1", 1 1/8", 1 1/4", 1 1/2". Length 14-17 inches.

No. 572. Cranked paring gouge. Widths 1/4", 3/8", 1/2", 5/8", 3/4", 7/8", 1", 1 1/8", 1 1/4", 1 1/2". Length 14-17 inches.

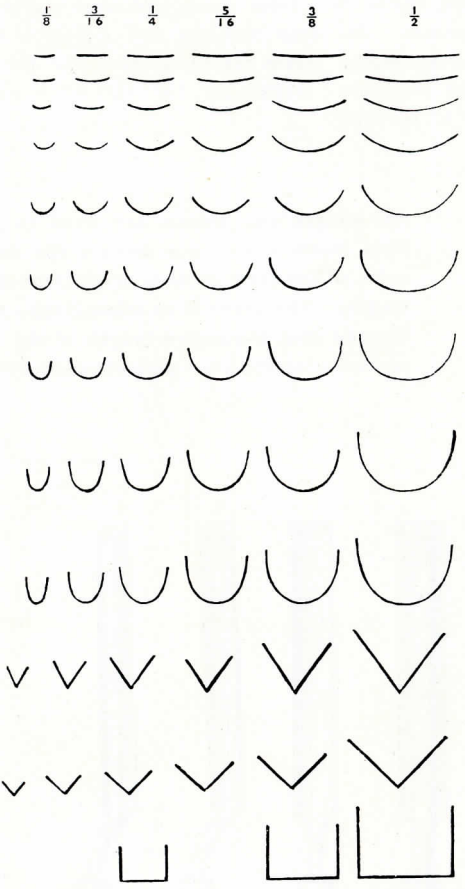
PARING CHISELS

No. 532. Bevel edge straight paring chisel, ash handle. Widths 1/4", 1/2", 3/4", 1", 1 1/4", 1 1/2". Length 14-17 inches.

No. 542. Bevel edge cranked paring chisel, ash handle. Widths 1/4", 3/8", 1/2", 3/4", 1", 1 1/4", 1 1/2". Length 14-17 inches.

CARVING TOOLS

Straight Gouges Nos.	Curved Gouges Nos.	Spoon-bit Gouges Nos.	Back-bent Gouges Nos.
3		24	
4	13	25	
5	14	26	
6		27	36
7	16	28	
8		29	38
9	18	30	
10	19		
11	20		



No. 39. Straight V Parting Tools
No. 40. Curved V Parting Tools
No. 43. Spoon-Bit V Parting Tools

No. 45. Straight V Parting Tools

No. 48. Macaroni Tools

The assortment of tools in the sets listed on page 6 are those that our experience has shown most likely to be wanted in a set of the size. The details are too lengthy to print here, but upon request we will send list showing what types and sizes are in the respective sets.

The larger sets listed on page 6 include some tools the above actual sizes do not show. Some of the sizes shown above are not in any of the standard sets.

Nos. 3 to 11. Straight Gouge

Nos. 13 to 20. Curved Gouge

Nos. 24 to 30. Spoon-bit Gouge

Nos. 36-38. Back Bent Gouge

No. 2. Skew Chisel

No. 1. Square Chisel

No. 21. Spoon-bit Chisel, Square

No. 52. Dog-leg Chisel

The individual tools shown on this page are full size London pattern, such as are in the sets listed on lower section of page 6.

All Marples Carving Tools are supplied with handles. To conserve Catalog space the blades only are shown here.

All Carving Tools are finished All Bright

No. 51. Fish Tail Gouge

No. 22. Spoon-bit Chisel, Right Corner

Nos. 39-45. Straight V Parting Tool

No. 23. Spoon-bit Chisel, Left Corner

No. 40. Curved V Parting Tool

No. 43. Spoon-bit V Parting Tool

No. 47. Veiner

No. 50 Fish Tail Sweep, Square Edge.
(Not illustrated)

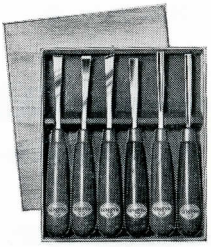
No. 48. Macaroni Tool

WOOD CARVING SETS

No. 152(6)

No. 152(6). Set of six shouldered carving tools with hand polished mahogany handles. Complete with slip-stone for sharpening. Length about 8 ins.

No. 153(6).
This smaller size set, about 6¼ inches in length, is good for linoleum block cutting or light wood carving.



No. 153(6)

No. 60(12)

The four sets of carving tools listed below are London pattern, beautifully handled in hand polished mahogany, length 9 to 10 inches

The 12-piece set is boxed. The sets of 24, 36 and 60 pieces are supplied in a green lined canvas roll, with the individual tools held in position by a sewed tape.

No. 60(12)	12-piece set
No. 60(24)	24-piece set
No. 60(36)	36-piece set
No. 60(60)	60-piece set

All Carving Tools Finished All Bright

TOOLS FOR CARVERS AND PATTERNMAKERS

No. 592. Spoon-bit Gouge. Length 8 1/2". 1/2", 3/4", 1"

No. 277. Carver's Screw, 8 inches
No. 260. Carver's Router
No. 200. Carver's Mallet, diameter 4 inches

CHIP CARVING KNIVES

No. 179
No. 180
No. 182
No. 183
No. 184
No. 185
No. 186

No. 592

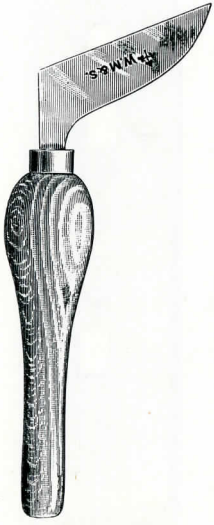
No. 277

No. 260

No. 200

No. 180

No. 185



No. 179

No. 186

No. 183

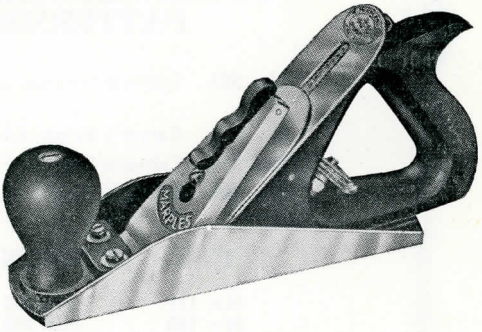
No. 184

No. 182

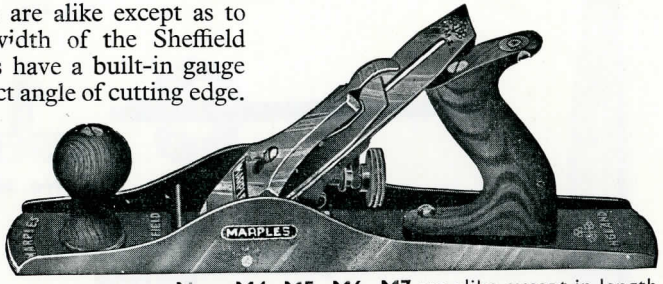
IRON PLANES

No. X4

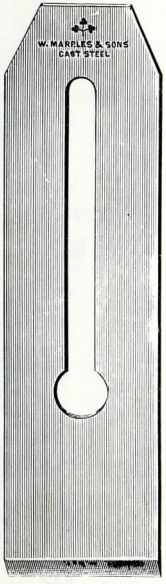
No. X4. A modern improvement on the basic design of the old English panel plane. Over-size handle and knob to accomodate the largest hand, comfortably shaped for continuous use. Does not chatter because bed has a 9/16" support for the iron, as compared to only 1/8" in other makes. Beautifully finished. Length 9 inches, iron 2 inches.



The following planes are alike except as to overall length and width of the Sheffield steel iron. Top irons have a built-in gauge for checking the correct angle of cutting edge.



Nos. M4, M5, M6, M7 are alike except in length.



No. 1040

No. M4. Smoothing Plane. Length 9 inches, 2 inch iron.

No. M5. Jack Plane. Length 14 inches, 2 inch iron.

No. M6. Fore Plane. Length 18 ins., 2 3/8" iron.

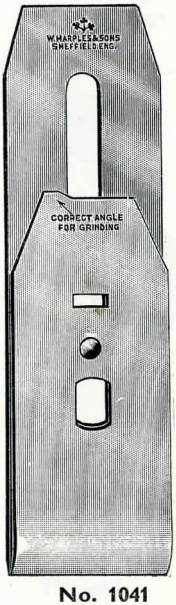
No. M7. Jointing Plane. Length 22 inches, 2 3/8" iron.

PLANE IRONS

The Sheffield steel top irons are meticulously made, so all of the pressure is applied at the point of the cutting edge. The cutting irons are of such a quality that lamination is not required, their entire length is the same hardness and temper, and can be honed to the finest edge.

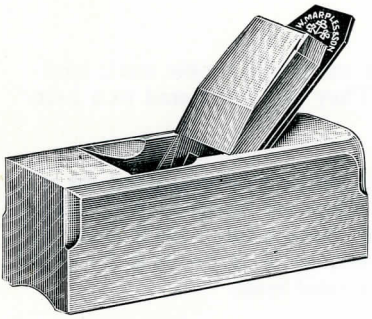
No. 1040. Single Plane Iron, 1 3/4", 2", 2 3/8".

No. 1041. Double Plane Iron, 1 3/4", 2", 2 3/8".

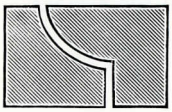


No. 1041

BEST GRADE BEECHWOOD PLANES



No. 2855



No. 2967

No. 2855. Mast Plane, 1¾" or 2¼"

No. 2967. Matched set of two table leaf rule joint planes, to cut mouldings as shown.

No. 2944. Match Grooving Planes per pair

No. 2840. Toothing Plane

No. 2830. Compass Plane

No. 2938. Air-Tight Plane

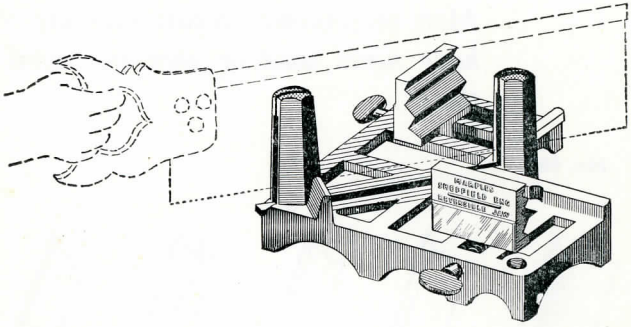
No. 3020. Ovaloe Plane

No. 3023. Grecian Ogee Plane

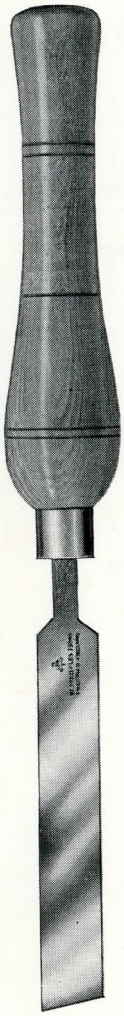
No. 3040. Scotia Plane

No. 2986. 22-inch Shuteing Plane

PICTURE FRAME MITRE CRAMP



No. 6806. Cast iron throughout, size about 6 × 9 inches. For mouldings up to 3½" wide. Has reversible jaws for both straight and dished frames. Complete with 14 inch Back Saw.



PROFESSIONAL TURNING TOOLS

These turning tools are made of crucible steel, hardened to a close tolerance. They can be ground to a keen and long-lasting edge.

The handles are of English beechwood, noted for its fine grain and hardness. They are beautifully finished. Shaped to fit the hand, they have a large swell near the tang for strength, and a lesser swell at the heel for grip and control. All ferrules are solid brass.

The overall length varies with the individual tools, the larger and heavier ones are 17 inches, and the average nearly 16 inches.

No. 980. Skew. 1/4", 1/2", 1", 1 1/2"

No. 990. Gouge. 1/4", 1/2", 3/4", 1", 1 1/4", 1 1/2"

No. 981. Square Nose. 1/4", 1/2", 1", 1 1/2"

No. 986. Round Nose. 1/4", 1/2", 1", 1 1/2"

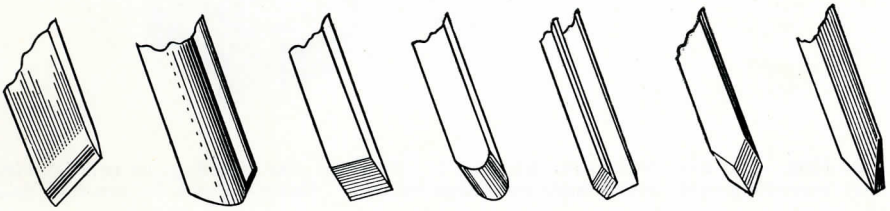
No. 996. V-Shape. 1/2"

No. 987. Diamond Point. 3/8", 1/2", 1", 1 1/4"

No. 1000. Parting Tool. 1/8", 1/4"

Most professional woodturners say they have never used or seen the equal of these.

No. 980



Skew Gouge Square Nose Round Nose V-Shape Diamond Parting

WOODTURNING TOOLS

No. 1002. Nicely finished 8″ handles of selected beechwood, with 3/4″ brass ferrules. 1/2″, 5/8″, 1″ gouges, 1/2″, 1″ skews, 1/2″ diamond point, 1/2″ round point, parting tool. Length about 16 1/2 inches. Set of eight.

No. 1002

What you get in the Marples

Genuine Sheffield steel blades, unequalled to take and hold an edge.

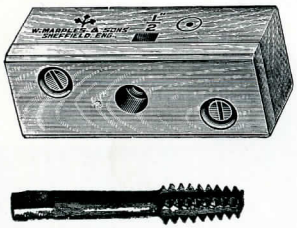
Perfectly shaped handles, and swells at both the tang end and the grip end.

Ferrules solid brass, not plated.

No. 1001. The steel, handles and ferrules are the same quality as in the set listed above. Length about 14 inches. 1/4″, 1/2″ gouges, 1/2″ skew, 1/2″ round point, 1/2″ diamond point, parting tool. Set of six.

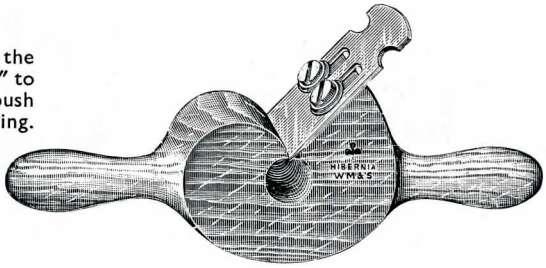
No. 1001

WOOD THREADING KITS

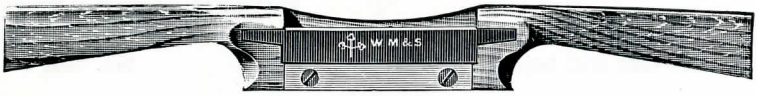


No. 7734. These kits consist of a screwbox that cuts male thread, and a tap that cuts female thread. Easy to use with perfect results. The key to many new and interesting projects, such as clamps and presses, furniture joints, croquet sets, push broom handles and various other applications. 1/2", 5/8", 3/4", 7/8", 1". When ordering state which size is wanted.

No. 3363. Rounder. For reducing the diameter of rods and handles, this 7/8" to 3/4" size is used for cutting back push broom handles prior to re-threading.



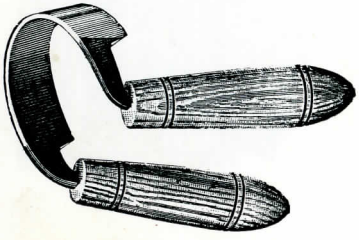
SPOKESHAVES



No. 2361. Beechwood plated Spokeshave. 2", 3".

No. 2370. Boxwood Spokeshave. Probably the " Chips " of the Mayflower had a similar one in his kit. For shaving and shaping purposes it is an incomparable performer, whether working with or across the grain. (Not Plated). 1 1/2", 2", 3", 4".

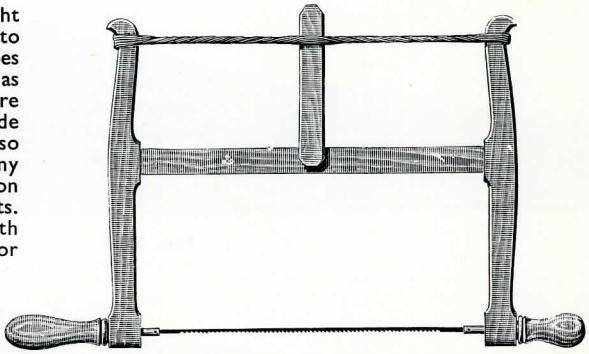
No. 2375. Patternamker's Boxwood shave, round back and front. Measurements indicated are length overall and width of cut in inches. 4×1, 5×1, 6×1 1/4, 7×1 1/2, 8×2.



No. 1206. Inshave. Used for hollowing and scooping out, such as chair seats, oblong bowls or other concave projects.

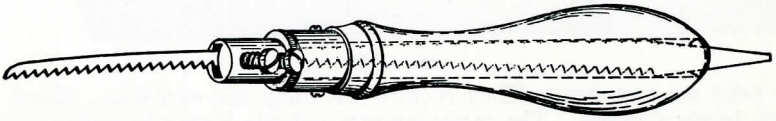
BOW SAWS

No. 2400. Bow Saw. A delight to the craftsman who likes to work with fine hand tools. Does the same kind of work as a band saw and is much more easily portable. The blade turns with the swivel handles, so the cutting teeth can be at any angle to the frame. Its tension cord produces the best results. Carefully made of beechwood with a cabinet-maker's finish. 12″ or 16″ blade.



No. 2410(12). Extra 12″ blade.

No. 2410(16). Extra 16″ blade.



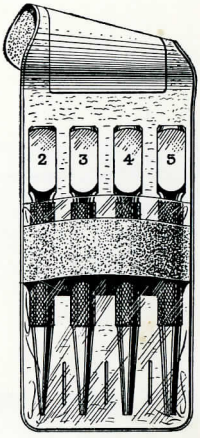
No. 2421. Saw Pad. Handle is of nicely polished beechwood, good size and comfortable. Can be used without kinking blade as it adjusts back through the handle and securely locks with a rugged fitting and screws. Supplied complete with six blades. Will also accommodate a hack saw blade.

CENTER PUNCHES

No. 5210. Center Punch, square head, knurled grip. Properly heat treated and turned to size. 1/8″, 5/32″, 3/16″, 1/4″. Set of four.

NAIL SETS

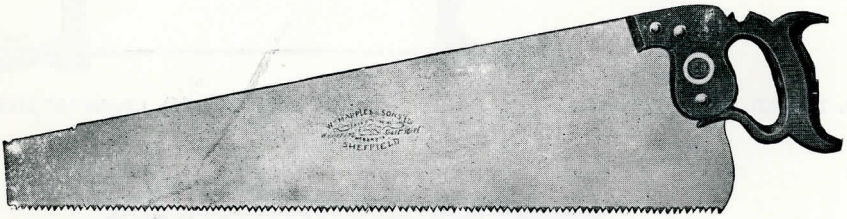
No. 1910. Nail Punches, square head pattern. The tips are carefully machined. If you have been troubled by nail sets that "mushroom" you will appreciate these. In plastic wallet. Set of four.



No. 1910

HAND SAWS

No. 2521



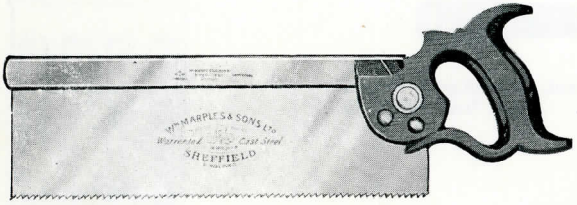
No. 2520

These saws are cast steel. They require less filing and run true. Beech wood handles, nicely finished. The measurements indicate length in inches × points per inch.

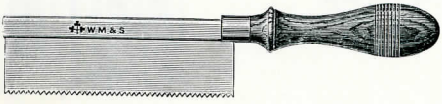
No. 2521. Skew Back Hand Saw. 20×7, 20×10, 20×12.

No. 2520. Straight Back Hand Saw. 20×10, 20×12, 24×7, 24×8, 26×6½.

BACK SAWS

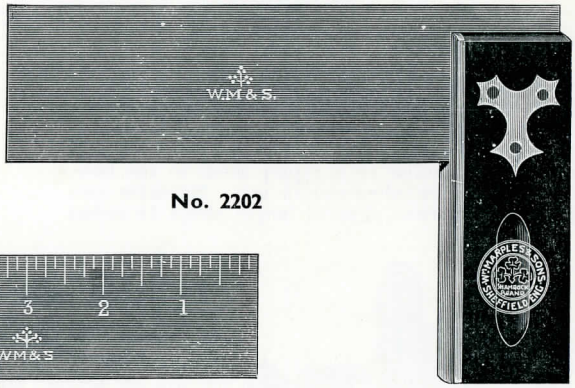


No. 2527. 12-inch Back Saw, bound with heavy gauge brass.

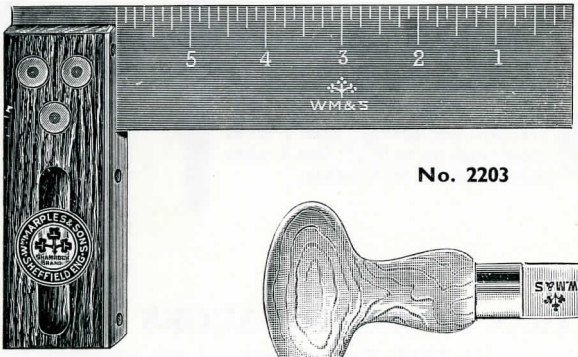


No. 2640(3). The Sheffield steel thin gauge blade does not buckle because of its stiffened edge. Set of three in blade lengths of 4, 6, 8 ins.

No. 2640(8D). 8-inch Dovetail Saw.



No. 2202



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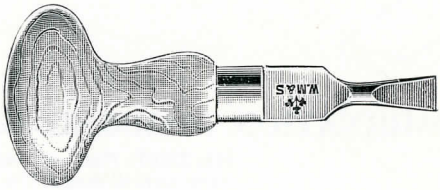


No. 1996

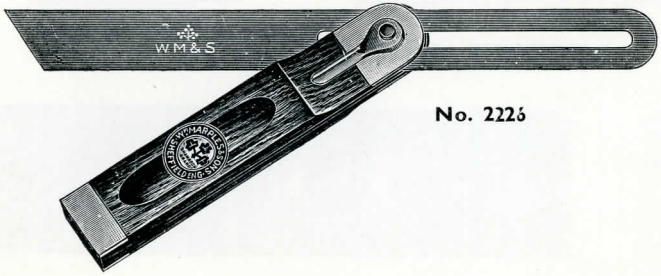
No. 2202. Best quality ebony Try Square, with heavy brass plate on stock. Blade secured by brass shields. Sizes 6″ and 12″.

No. 2203. Try Square, with brass plate on stock. Rule-marked both sides in 1/8″. Blade secured by brass washers. Size 6″.

No. 1996. Turnscrew, crutch type. The crutch shape of its grip affords maximum twisting power. Length of blade 2 1/2″.

No. 1968. Turnscrew. Turned oval boxwood handle. Blade lengths 3″, 6″, 9″.

No. 2226. Sliding Bevel. Best quality heavy brass plated. Length 9″.

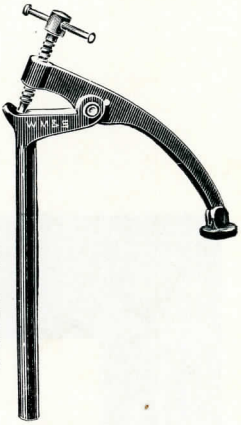


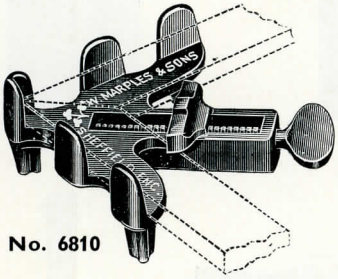
No. 2226

No. 1968

BENCH HOLDFASTS

No. 278. Bench Holdfast. Holds almost anything in fixed position while it is being worked upon. Bore a hole in bench top and insert its shaft. As screw is tightened, pressure of the holding arm throws the shaft off of perpendicular so it rigidly binds in the hole. Easily removable when not in use. Malleable iron frame, steel screw,. Overall length about 14 inches





No. 6810

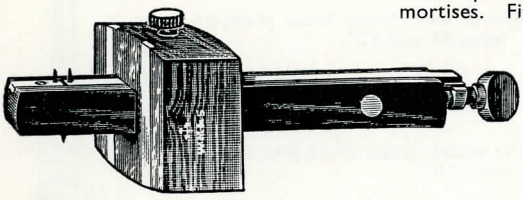
CORNER CRAMPS

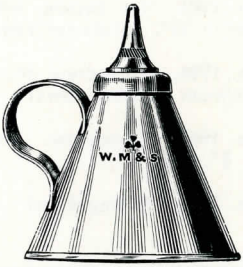
No. 6810. Improved Corner Cramp. Made of cast iron, rigid and will not spring. Size 2 takes mouldings up to $2^1/_2$", size 3 takes mouldings up to 4 inches.

COMBINATION MARKING GAUGES

No. 2154T. Made of rosewood with solid brass hardware, overall length $7^3/_4$". One side of its post has a single pin for general marking. Its other side has double pins adjustable to $2^3/_8$" approx. for layout of mortises. Fitted with milled thumbscrew in head.

No. 2154T





OILERS

No. 7162. Carpenter's Bench Oiler, low with large base, not readily tipped over. Heavy gauge brass bottom, solid brass fittings. Hand soldered throughout.

DOWEL PLATES

No. 1649. Cast steel. Do not confuse with straight hole dowel plates that have no cutting properties—it has reamed holes tapered to a sharp edge that perfectly re-size the dowel.

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